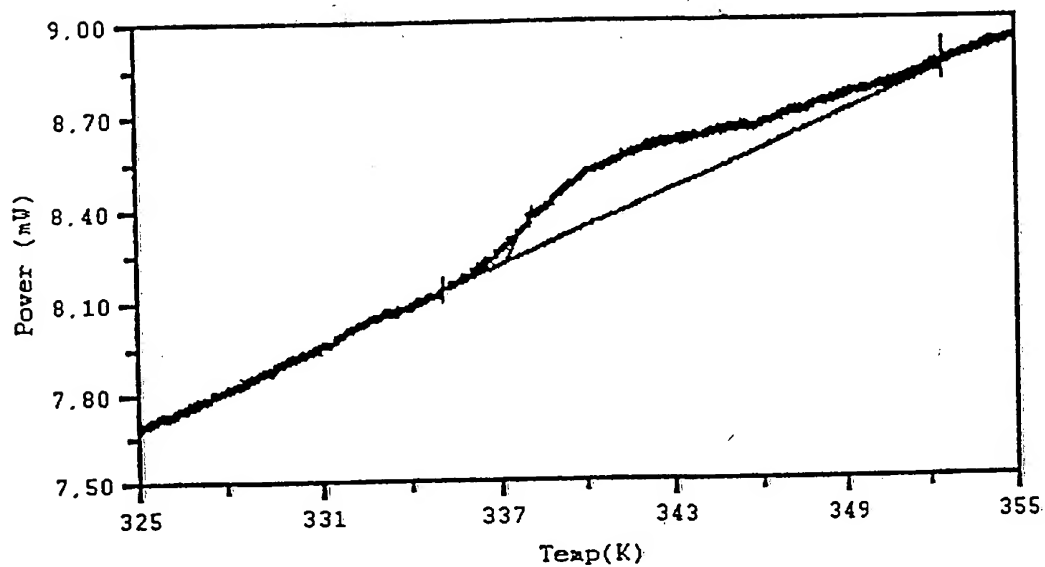


1/6

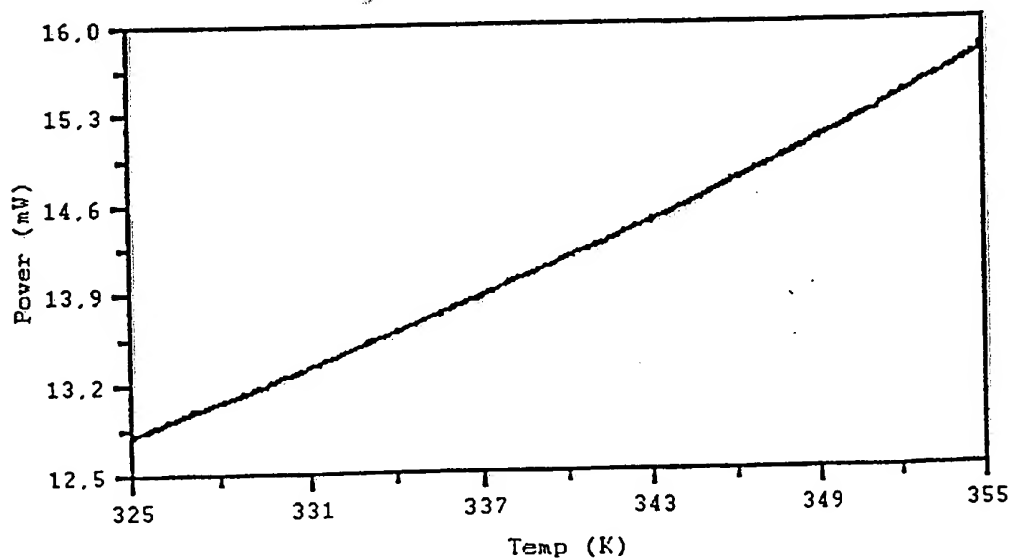
DSC data of extrudable mixture made of 90% tapioca starch and 10% caffeine

Fig. 1a



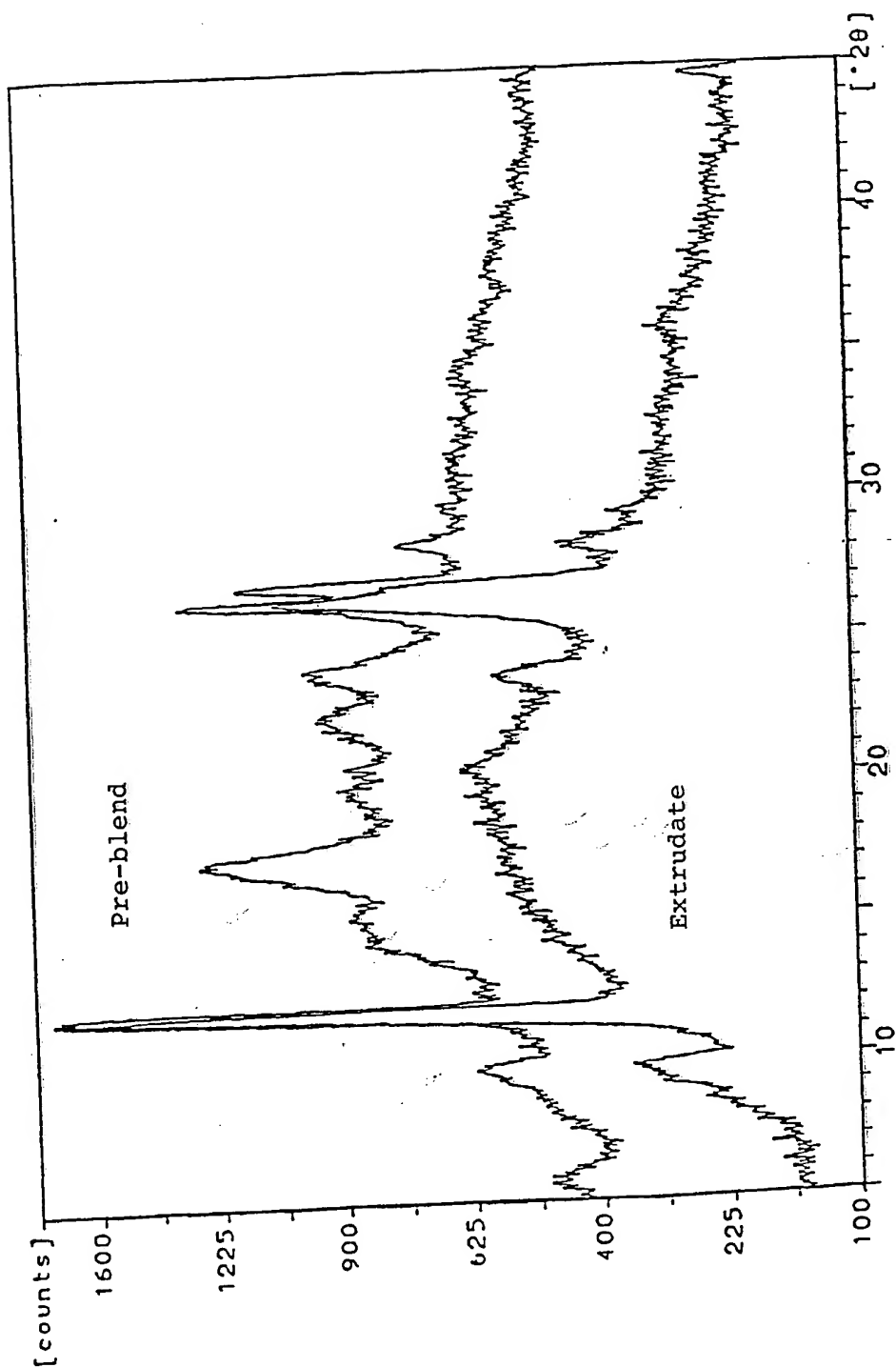
DSC data of the extrudate made of 90% tapioca starch and 10% caffeine

Fig. 1b



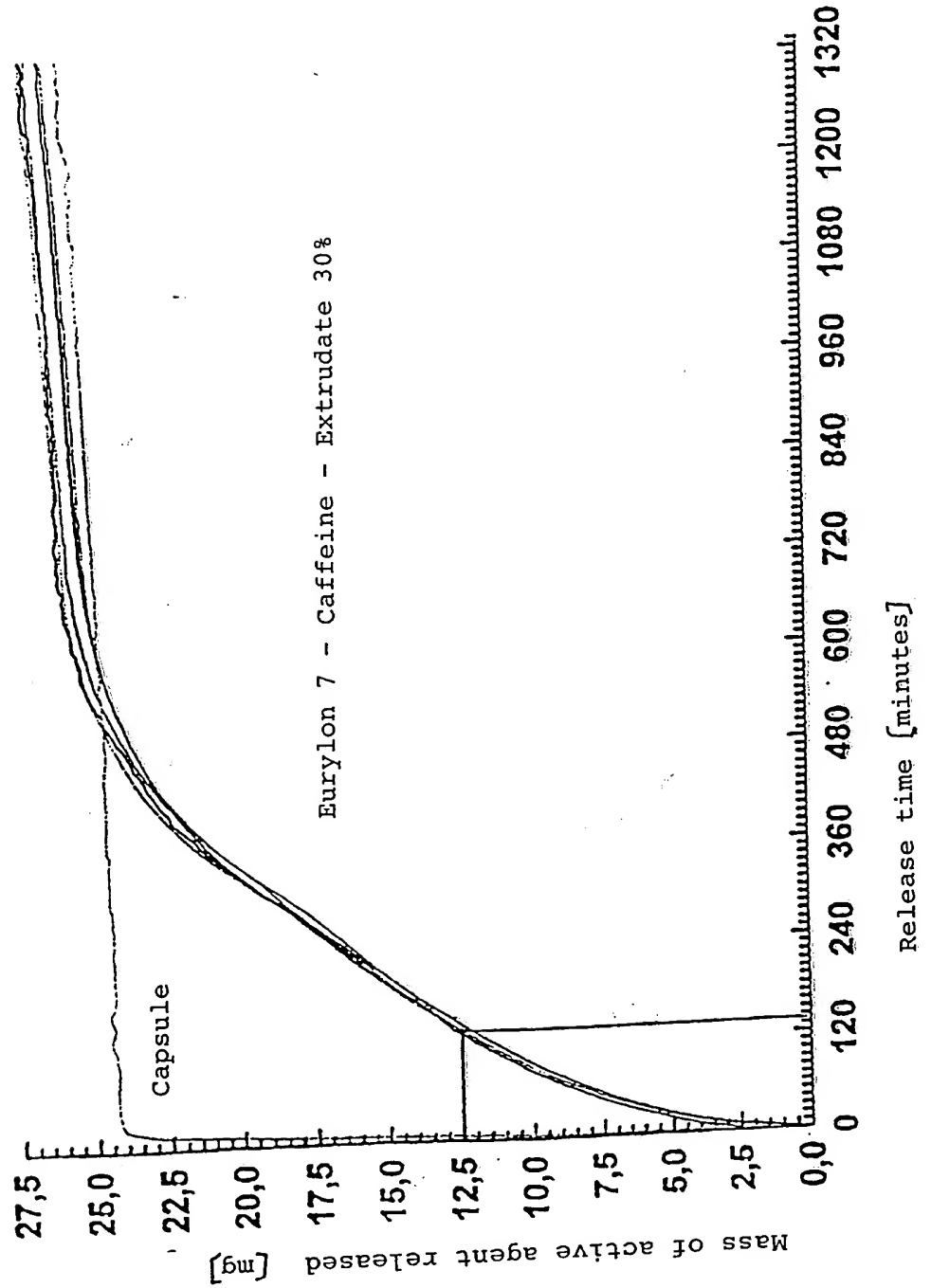
2/6

X-ray diffraction pattern of the pre-blend and the extrudate
made of 80% potato starch and 20% caffeine



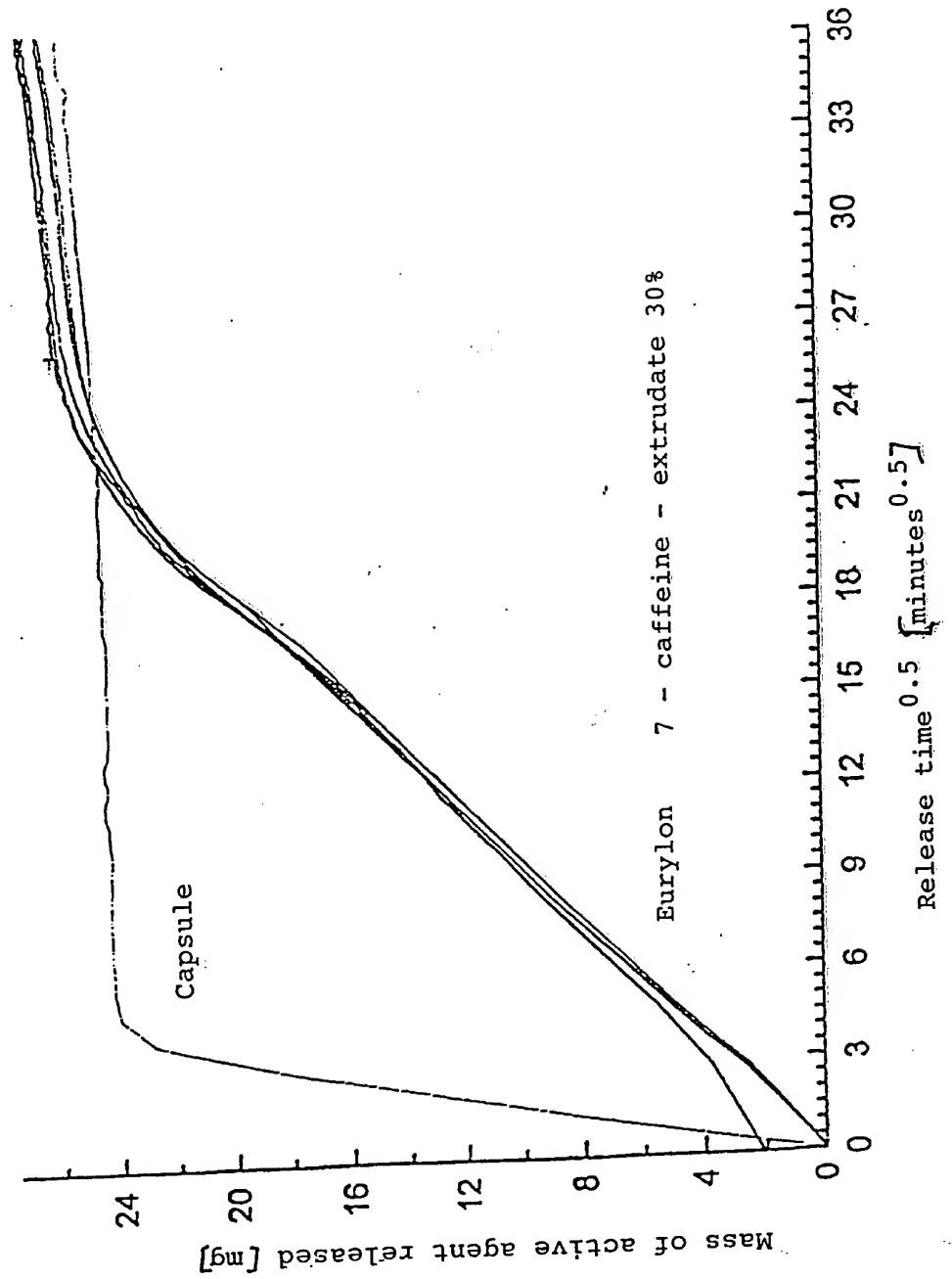
3/6

Quantitative course of active agent release of an extrudate made of Eurylon 7 and 30% caffeine



4/6

Lapidus graph of the active agent release of an extrudate made of
Eurylon 7 and 30% caffeine



5/6

Quantitative course of active agent release of an extrudate
made of potato starch and 10% caffeine

